



AUTOMATIC CORE MAKING MACHINE
NO BAKE SAND PROCESS FOR CORES & MOLDS

SPB Machine

The SPB machine is designed to improve the quality of no-bake moulds and increase the productivity by ensuring high compactness of sand and consequently better-quality surface on the castings.

The Pep Set process is used to produce larger cores and moulds so the SPB machine allows to blow cores or moulds from 50 up to 300 Kg in both horizontal or vertical splitting.

The high technological standards and the fully automatic moulding cycle ensure higher efficiency and a steady production quality.

BENEFITS

- Reduced production time
- Reduced number of manual operations
- Ensured compactness of sand
- Increased quality

TECHNICAL DATA

Shooting capacity	from 50 to 200 Liters
Core box closing force	50.000 daN

DIMENSIONS & WEIGHTS OF COREBOX

Max width - horizontal splitting	1.500 mm
Max length - horizontal splitting	2.000 mm
Max height - horizontal splitting	1.000 mm
Max width - vertical splitting	700+700 mm
Max length - vertical splitting	2.000 mm
Max height - vertical splitting	1.000 mm



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